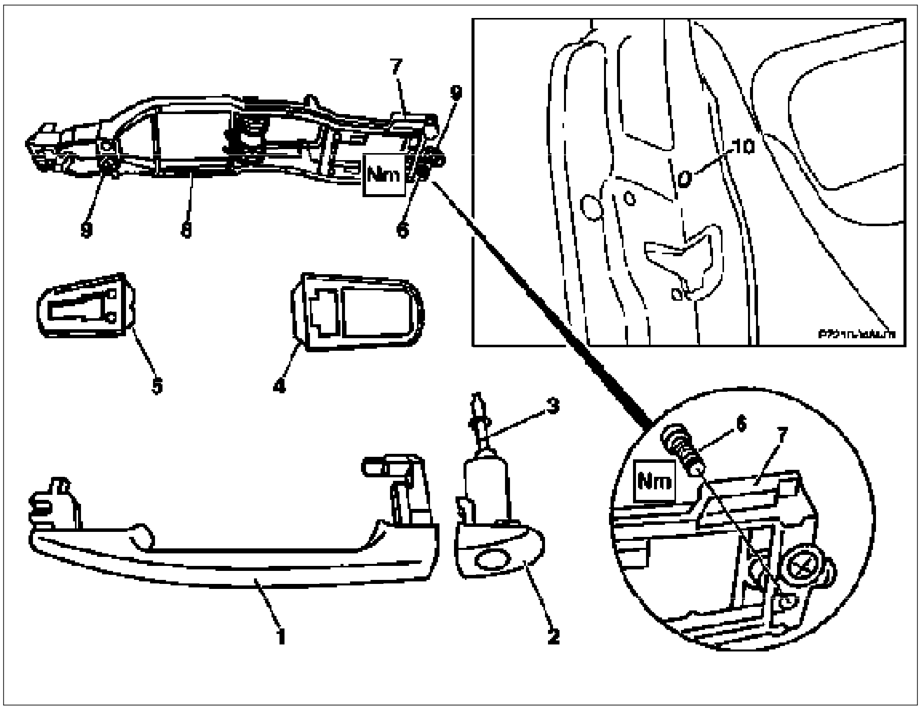
AR72.10-P-2400GH	Removing and installing outer door handle on front door	12.2.97

MODEL 163

1 Handle
2 Lock cylinder guide
3 Rotating rod
4 Base
5 Base
6 Screw
7 Retaining strap
8 Bearing bracket
9 Screw
10 Screw opening



P72.10-0488-06

Operation no. of operation texts or of standard texts and flat rates

Division	Operation no.	Operation text
P	727240	REPLACING OUTER DOOR HANDLE ON LEFT FRONT DOOR
P	727241	REPLACING OUTER DOOR HANDLE ON LEFT FRONT DOOR, WITHOUT BEARING BRACKET
P	727242	REPLACING OUTER DOOR HANDLE ON LEFT FRONT DOOR, WITH BEARING BRACKET
P	727243	REPLACING OUTER DOOR HANDLE ON LEFT FRONT DOOR (INCLUDING TRANSFERING LOCKING CYLINDER)
P	727265	REPLACING OUTER DOOR HANDLE ON RIGHT FRONT DOOR
P	727266	REPLACING OUTER DOOR HANDLE ON RIGHT FRONT DOOR, WITHOUT BEARING BRACKET
P	727267	REPLACING OUTER DOOR HANDLE ON RIGHT FRONT DOOR, WITH BEARING BRACKET
P	727268	REPLACING OUTER DOOR HANDLE ON RIGHT FRONT DOOR (INCLUDING TRANSFERING LOCKING CYLINDER)

	Removal, installation		
1	Loosen screw (6)	Accessible through opening (10) on inner side of door, loosen screw (6) max. 5 turns	
		Nm	*BA72.10-P-1003-01D
2	Pull off cylinder guide (2) outward to remove	**Installation:** Insert rotary rod (3) into door lock actuating mechanism	
3	Pull handle (1) toward rear together with base (4) out of bearing bracket (8)		
4	Remove base (5)	**Installation:** Insert base (5) into bearing bracket (8)	
5.1	Remove bearing bracket (8)	Only if bearing bracket is defective. The bearing bracket (8) can only be removed through the installation opening in the inner door panel. For this purpose# Remove door liner on front door	AR72.10-P-1000GH
6	Install in opposite order		
7	Adjust clearance between handle (1) and actuating lever on door lock with eccentric adjustment screw	Eccentric adjustment screw: Accessible through opening on end of door. Use Phillips screwdriver	
8	Check for proper function		

Nm **Front door**

Number	Designation		Model 163
BA72.10-P-1003-01D	Screw for door handle	Nm	3